

RB-Onl-38 (ABE-01)

Test procedure

1.0

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Version

Date	Version	Description
2016-04-21	1.0	Initial version.

Goal

This procedure is to ensure that each production batch of the RB-Onl-38 is functional and reduce the risk of production issues.

Requirements

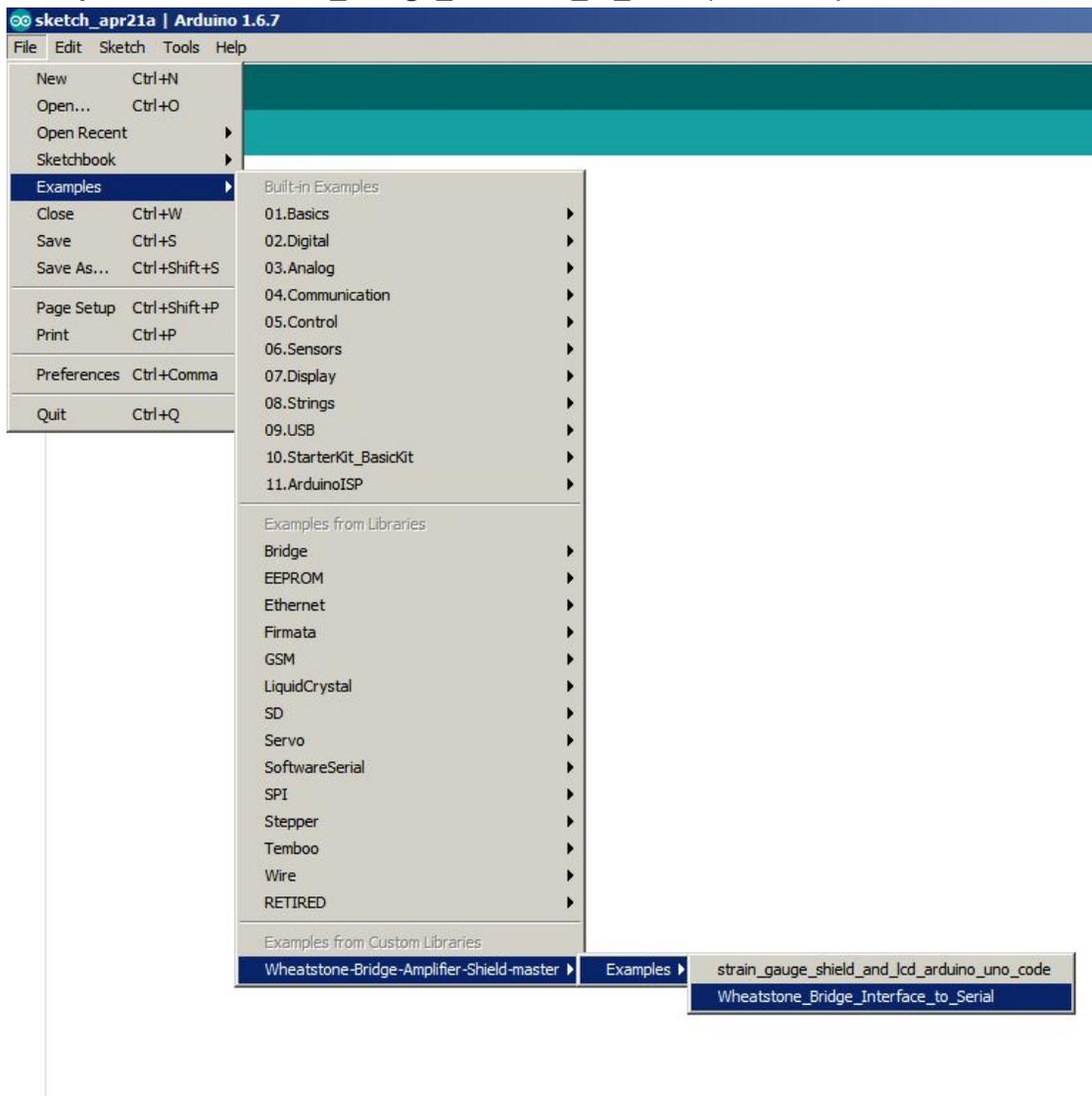
This procedure requires the following parts/software:

- [Arduino Uno](#) (or compatible board)
- Wheatstone Bridge Shield library available [here](#) ([zip file](#)).
- [Arduino IDE](#) (at time of writing, 1.6.8 was the latest version)
- x1 [jumper wire, F/F](#)

Setup

Please follow these steps the first time to ensure proper testing:

1. Install the Arduino IDE.
2. Install the Wheatstone Bridge Shield library.
This can be done by downloading the [zip file](#) and following the [importing a .zip library](#) steps.
3. Open the example (**File > Examples > Wheatstone-Bridge-Amplifier-Shield-master > Examples > Wheatstone_Bridge_Interface_to_Serial**) and compile it.

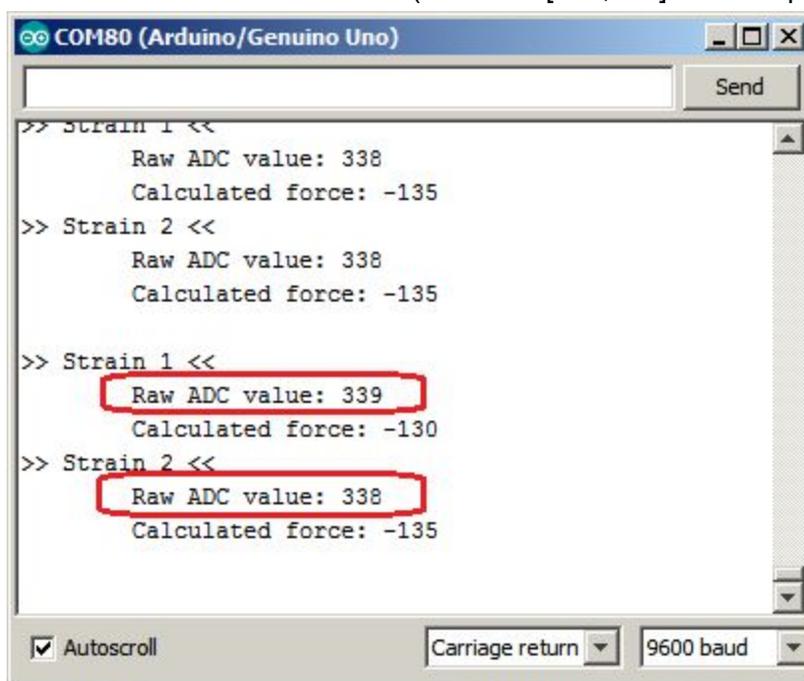


4. If it compiles properly, upload it to the Arduino Uno (or equivalent).

Procedure

Please follow these steps every time you have to test a RB-Onl-38 (ABE-01):

1. Connect the shield to the Arduino Uno board.
2. Connect the Arduino Uno by USB to the computer.
3. Start the Arduino IDE and open the Serial Monitor (baud rate of 9600).
Alternatively, you can use any other serial interface software, such as [Putty](#).
4. The example code will display the values of both channels (Strain1 & Strain2) every second.
5. Using the values displayed, adjust the potentiometers (one for each input) on the shield until the values are around 338 (values of [323,353] are acceptable).



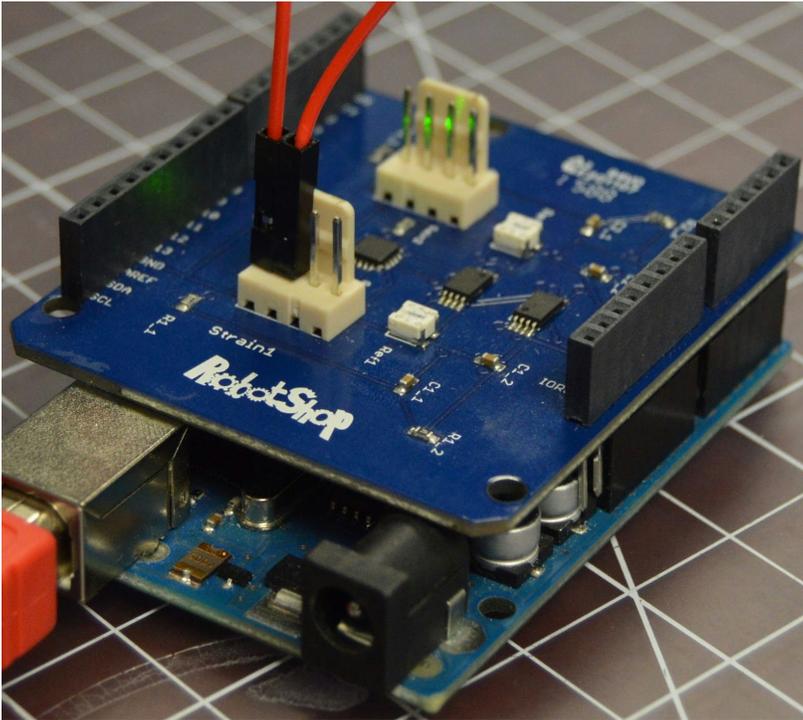
The screenshot shows the Arduino Serial Monitor window titled "COM80 (Arduino/Genuino Uno)". The window contains a text area with the following output:

```
>> Strain 1 <<
    Raw ADC value: 338
    Calculated force: -135
>> Strain 2 <<
    Raw ADC value: 338
    Calculated force: -135

>> Strain 1 <<
    Raw ADC value: 339
    Calculated force: -130
>> Strain 2 <<
    Raw ADC value: 338
    Calculated force: -135
```

The "Raw ADC value" for Strain 1 in the third block is circled in red, and the "Raw ADC value" for Strain 2 in the fourth block is also circled in red. At the bottom of the window, there is a "Send" button, a checked "Autoscroll" checkbox, a "Carriage return" dropdown menu, and a "9600 baud" dropdown menu.

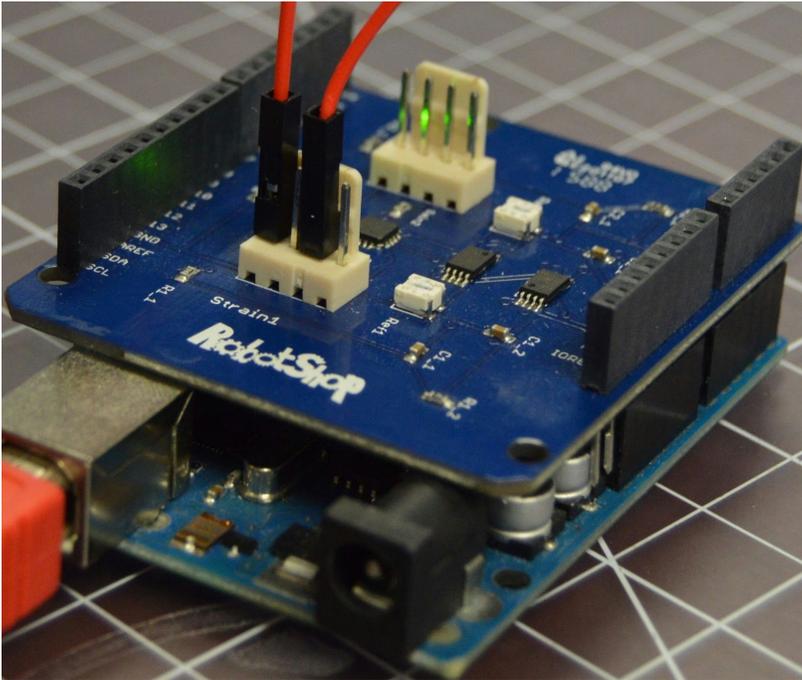
6. **First test, Strain1:** Connect a F/F jumper wire from the positive excitation pin to the adjacent pin (see picture below).



You should read a value near the maximum (675) (values of [665, 675] are acceptable). See the picture below for an example. Since the excitation voltage may not always be at 3.3 V DC (may be a bit lower), the final output may be lower, too.

```
COM80 (Arduino/Genuino Uno)
Send
>> Strain 1 <<
    Raw ADC value: 669
    Calculated force: 1520
>> Strain 2 <<
    Raw ADC value: 338
    Calculated force: -135
>> Strain 1 <<
    Raw ADC value: 669
    Calculated force: 1520
>> Strain 2 <<
    Raw ADC value: 338
    Calculated force: -135
 Autoscroll
Carriage return
9600 baud
```

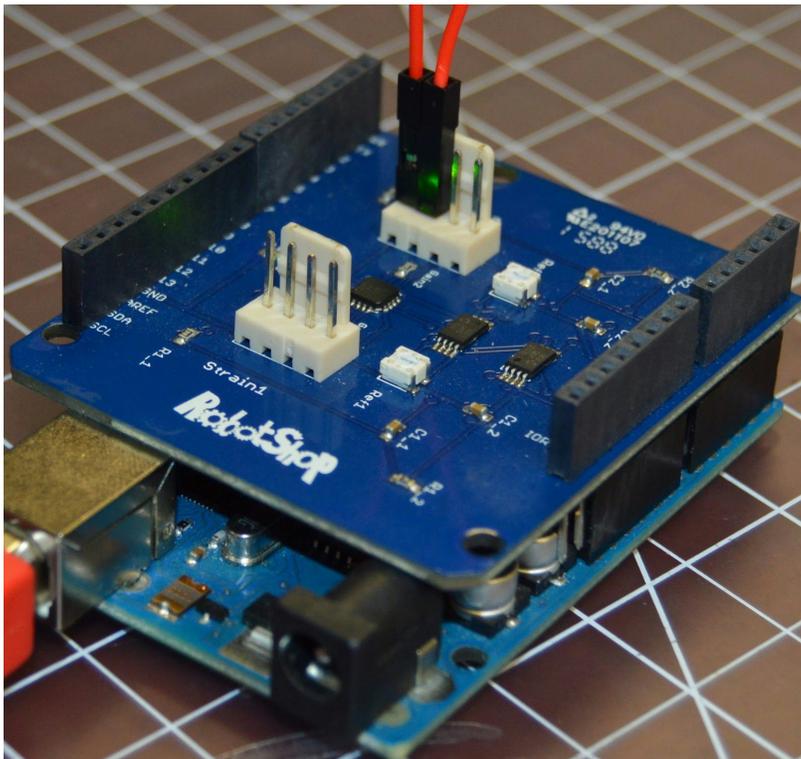
7. **Second test, Strain1:** Connect a F/F jumper wire from the positive excitation pin to the pin two over (see picture below).



You should read a value near the minimum (~ 0) (values of [0,5] are acceptable). See the picture below for an example.

```
COM80 (Arduino/Genuino Uno)
Send
>> Strain 1 <<
    Raw ADC value: 1
    Calculated force: -1820
>> Strain 2 <<
    Raw ADC value: 338
    Calculated force: -135
>> Strain 1 <<
    Raw ADC value: 1
    Calculated force: -1820
>> Strain 2 <<
    Raw ADC value: 337
    Calculated force: -140
Autoscroll Carriage return 9600 baud
```

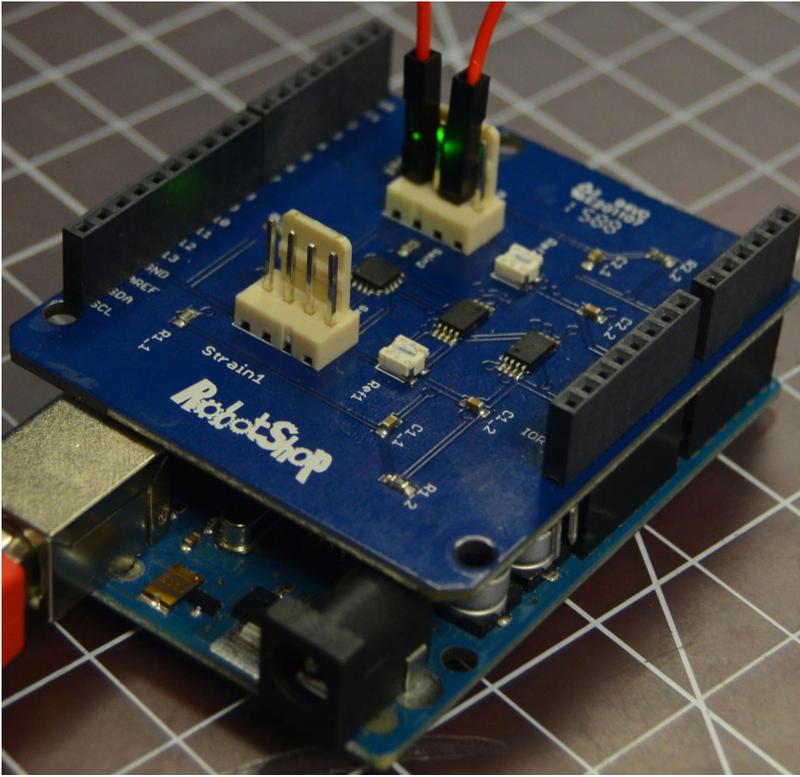
8. **Third test, Strain2:** Connect a F/F jumper wire from the positive excitation pin to the adjacent pin (see picture below).



You should read a value near the maximum (675) (values of [665, 675] are acceptable). See the picture below for an example.

```
COM80 (Arduino/Genuino Uno)
Send
>> Strain 1 <<
    Raw ADC value: 338
    Calculated force: -135
>> Strain 2 <<
    Raw ADC value: 669
    Calculated force: 1520
>> Strain 1 <<
    Raw ADC value: 339
    Calculated force: -130
>> Strain 2 <<
    Raw ADC value: 669
    Calculated force: 1520
 Autoscroll
Carriage return
9600 baud
```

9. **Fourth test, Strain2:** Connect a F/F jumper wire from the positive excitation pin to the pin two over (see picture below).



You should read a value near the minimum (~ 0) (values of [0,5] are acceptable). See the picture below for an example.

```
COM80 (Arduino/Genuino Uno)
Send
>> Strain 1 <<
    Raw ADC value: 338
    Calculated force: -135
>> Strain 2 <<
    Raw ADC value: 1
    Calculated force: -1820
>> Strain 1 <<
    Raw ADC value: 338
    Calculated force: -135
>> Strain 2 <<
    Raw ADC value: 1
    Calculated force: -1820
 Autoscroll
Carriage return
9600 baud
```

10. If the board passes steps #5,6,7,8,9 then it is considering working. If the values are not very near the minimum and maximum during one of the tests, then the board should be considered defective.